

# DIGITAL CONTROLLER



# TTM-204-Z65(Temperature Input) TTM-204-Z74(Analogue Input)



#### Features:

- \* Sampling Cycle: 10ms
  10, 20, 50, 100, 200, and 500 mS can be selected.
- PV Color:
  Green, Red, Orange, Blue, Light Blue, Purple,
  White, Custom
- \* PV display color can be set to an arbitrary color depending on the temperature band and at the time of PV event and PV / CT / loop abnormality.
- \* Inheritance of TTM-204 specification

#### Input Specifications

Input Type	Z65	Thermocouple : K, J, T, E, R, S, B, N, U, L, WRe5-26, PR40-20, PL II RTD: Pt100, JPt100					
	Z74	Analogue: DC0 $\sim$ 5V, DC1 $\sim$ 5V, DC4 $\sim$ 20mA					
Sampling Cycle		10, 20, 50, 100, 200, 500ms					
Settings and Indication Accuracy (Ambient	Thermocouple	Thermocouple K, J, T, E, R, S, B, N $\pm (0.3\% \pm 1 \text{digit}) \text{ or } \pm 2^{\circ}\text{C}$ of indicated value, which Provided that $-100 \sim 0^{\circ}\text{C}$ is $\pm 3^{\circ}\text{C}$ and $-200 \sim -100^{\circ}\text{C}$ B thermocouple with less than 400°C has no regulati					
Temperature 23°C±10°C)		U, L	$\pm$ (0.3% $\pm$ 1digit) or $\pm$ 4°C of indicated value, whichever is greater. Less than 0°C is $\pm$ 6°C.				
		WRe5-26	$\pm$ (0.6% $\pm$ 1digit) or $\pm$ 4°C of indicated value, whichever is greater.				
		PR40-20	$\pm$ 9.4°C $\pm$ 1digit No regulation on less than 800°C.				
		PLΙ	$\pm$ (0.3% $\pm$ 1digit) or $\pm$ 2°C of indicated value, whichever is greater.				
	RTD	Pt100, JPt100	$\pm$ (0.3% $\pm 1 \text{digit})$ or $\pm 0.9^{\circ}\text{C}$ of indicated value, whichever is greater.				
	Current	DC4~20mA	$\pm$ 0.3% $\pm$ 1 digit of FS				
	Voltage	DC0~5V, 1~5V	$\pm$ 0.3% $\pm$ 1 digit of FS				

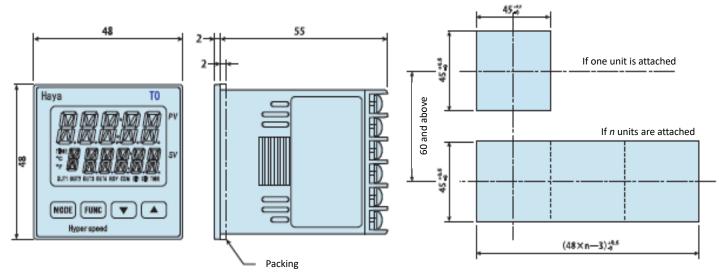
#### Output Specifications

Relay Contact	Control output: AC250V 3A (Resistance load) 1a contact point Minimum Load DC5V 100mA Auxiliary output: AC250V 1A (Resistance load) 1a contact point Minimum Load DC5V 100mA
Voltage Output for SSR Drive	DC12V (Load resistance 600Ωand higher)
Open Collector	DC24V 100mA
Current	DC4 $\sim$ 20mA (Load resistance 600 $\Omega$ and below)

## Option Specifications

CT Input Specifications	CT 1 and 2	Measuring Current Range0~50.0ASetting Current Range0.0~30.0A						
		Setting Accuracy $\pm$ 5% of FS (1.0A or less is not subjected to accuracy)						
		Disconnection Detection	Detection Time duration of ON in the Control Output is more than 300ms					
		Adhesion Detection	Time duration of OFF in the Control Output is more than 300ms					
DI Input Specifications	DI 1 and 2	Input Specifications	Non voltage contact point input. Active can be switched per input.					
		Minimum Input Time	200ms					
		Current during ON	MAX DC10mA	MAX DC10mA Voltage during OFF				
		Allowable Resistance Between Terminals	ON: MAX 333Ω OFF: MIN 500kΩ					
Communication	Communication Standard	RS-485 (1:31)						
	Protocol	TOHO /MODBUS(RTU)/MODBUS (ASCII)						
	Communication specifications are the same as TTM-200 series. Please refer to the catalog of TTM-200 series.							

# Dimensions and Terminal Connection



## Terminal Connection Diagram

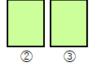
Power		1	13	Α	Communication	7	NO	+	Output 3 Output 4					
		2	14	В	(RS-485)	8	NO	+						
Output 1	С	-	3	15	CT1	DI1	9	С	-	output 4				
	NO	+	4	16	CT1	DI1(COM)	10	Α				+		
Output 2	С	-	5	T	CT2	DI2	1	В	RTD	-	тс/і	-	V	INPUT
	NO	+	6	18	CT2	DI(COM)	12	b		+				

[C], [NO]: Relay contact output model [+], [-]: Other than relay contact output model

# List of Models for Selection

1

TTM-204



-] : Other than relay contact output model

Z65(Temperature Input) Z74(Analogue Input)

Symbol	Item	Description			Symbol	Item	Description			
① Case Color	Casa Calar	Q	Black		5		ST	CT 1, 2 Input		
	Case Color	Х	Grey			Option	SV	CT Input 1, DI Input 2	*1	
<ul><li>② Output1</li><li>③ Output2</li></ul>		N	No				UV	DI Input 1, 2		
	Output	R	Relay Contact		6		М	Communication(RS-485)		
		Р	SSR Drive			Power Source		Free Power Source		
	Outputz	Α	Open Collector		$\bigcirc$	Power source	L	AC/DC24V		
		l.	Current 4~20mA							
4	Output3•4	Α	Open Collector	Common						
		R	Relay Contact	Common						

\*1 CT is unselectable if the output is analog output only. Model will be omitted if options from ④ onward are not included. Example) TTM-204-Q-RN-M-Z65

